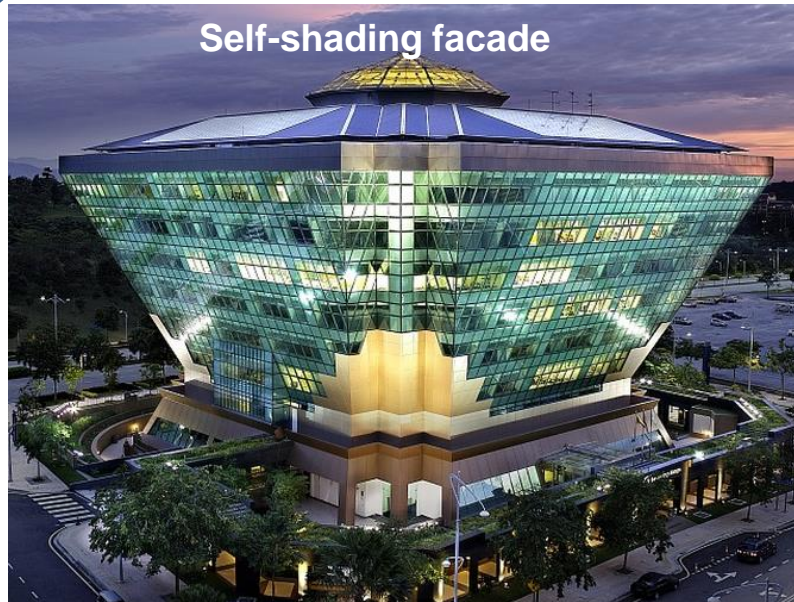


# High Performing Buildings

where Going Green was Not an Afterthought



VS



By : Gregers Reimann

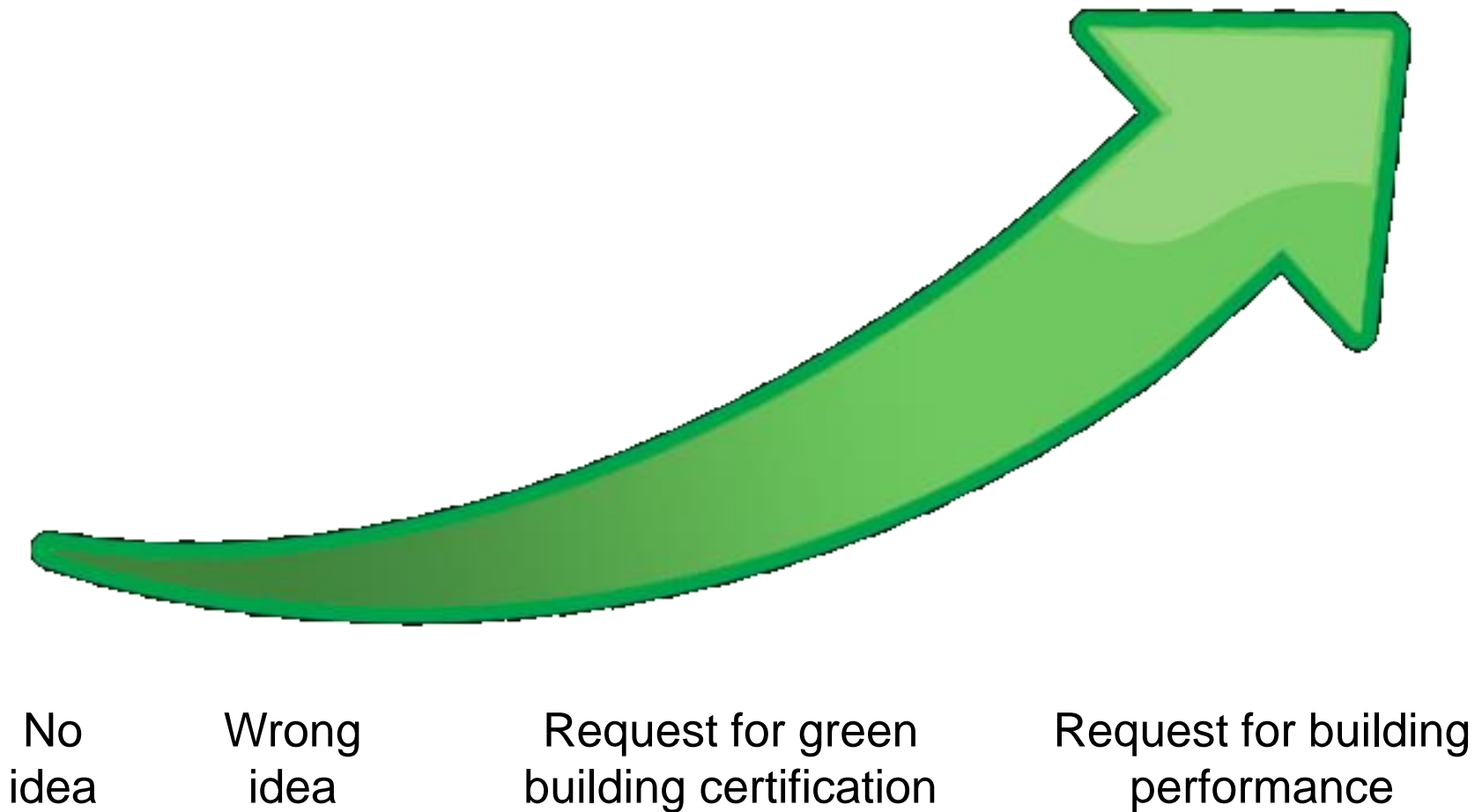
Managing Director

IEN Consultants Sdn Bhd | Energy Efficient & Green Building Consultancy

www.ien.com.my | gregers@ien.com.my | +60122755630



# Increasing Awareness of client about High Performance Buildings



# “Wrong idea”

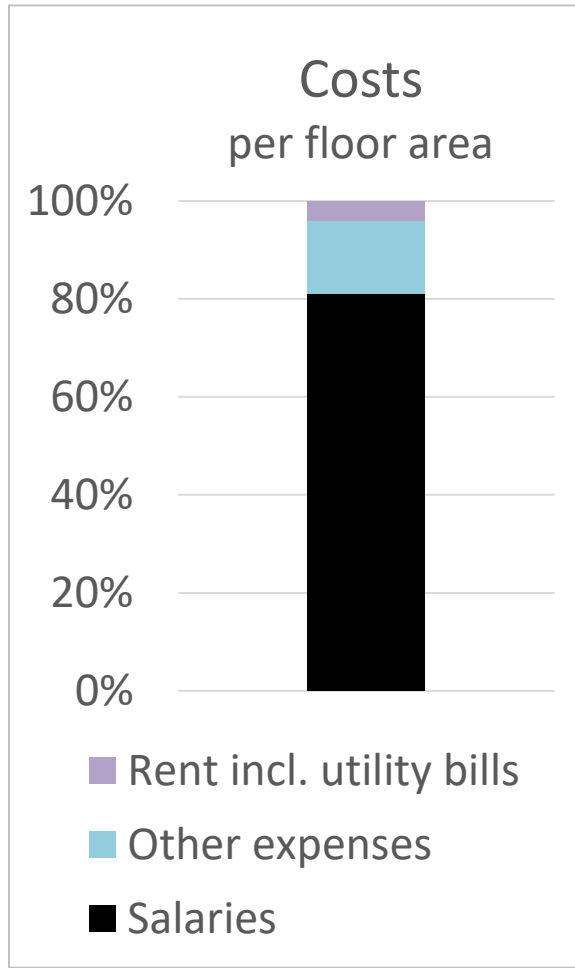
Cartoon of a real conversation I had  
when explaining my job as Building Energy Efficiency Consultant



Courtesy of Gregers Reimann/IEN Consultants Sdn Bhd / Illustration by Rachel Chen Ruiqi

*The Star newspaper, Malaysia, 16 August 2013*

# The Highest Operating Cost of Buildings is Salaries



Figures for IEN Consultants (Malaysia)

The average Malaysian worker has:

**UNPRODUCTIVE**

**66 days per year!**

Amount of time that average Malaysian worker is either absent or suffering from presenteeism

*NB. The UK figure is only 30 days per year*

**HIGH PERFORMING BUILDINGS MUST:**  
Provide occupants with a healthy, conducive and stimulating environment that enhances well-being and productivity



## Case study



*Photo by Lin  
Ho*

High Performance Factory building in Penang:

# **PARAMIT – FACTORY IN THE FOREST**

**(MALAYSIA, 2016)**

Architect: Design Unit

Green Building Consultant: IEN Consultants

# The Client wanted a High Performance Building

with he defined as having good air quality, daylight, views to the outside and energy efficient, because he knew it would be a good investment

Interestingly, the client first identified the Green Building Consultant, who was then asked to recommend the architect.



## Paramit – factory in the forest

Project performance: Measured 40% energy savings.

High occupant satisfaction. More info:

<http://ien.com.my/projects/paramit.html>

Nominee for  
**"Best New Building of the World 2018"**  
RIBA International Prize



# Passive Design Features

*PASSIVE DESIGN:*

**Designing with the Climate**

**Solar Heat Rejection** by light coloured roof surface and roof thermal insulation

**Direct Sunlight** blocked by canopy roof and factory roof lights



**Diffuse Daylight** enters through roof lights to give pleasant glare-free daylight throughout the day



**Heat Flux** through the ground (simulated)

**Rainwater Harvesting Tank** used for irrigation

**Extra Floor Insulation** at building perimeter where the cooling loss through the ground is greatest, hence, maintaining cooling loss at just 1 W/m<sup>2</sup>

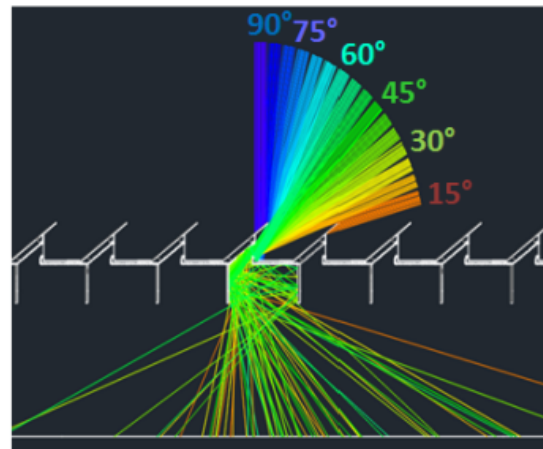
**Low-emissivity Ceiling** to maximise thermal stratification in the factory and reduce cooling loss by radiation from cooled floor to warm non-air-conditioned ceiling space

**Greenery** for biophilia (connection to nature) and extra solar and glare protection where needed

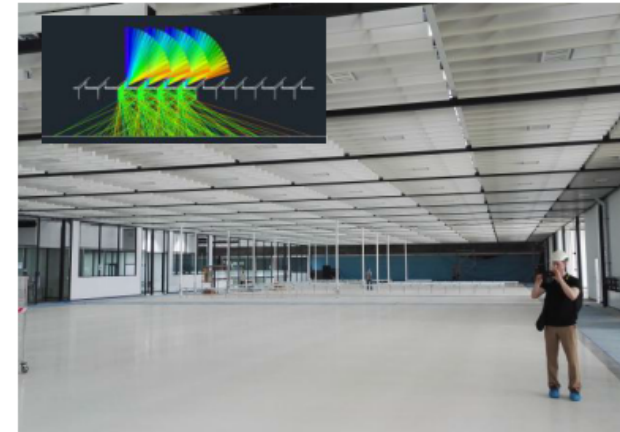
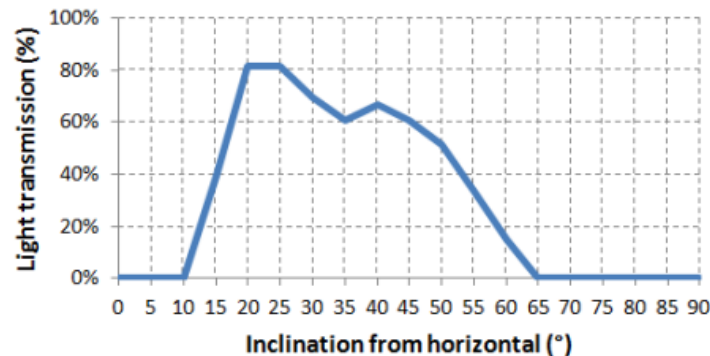
# Designed for 100% Glare-free Daylight

## SKYLIGHTS for FACTORY

The factory skylights were designed to rely on diffuse daylight from the sky, and not on direct sun light. The factory is located 5.3° North of the equator, and factory site is oriented in a near perfect East-West orientation. In order to minimise direct sunlight entry, the skylights were aligned with the factory and pointed North with a slight 22.5° angle to the West as dictated by the site. An internal deflector panel was added to diffuse any direct sunlight entering the skylights during certain times of the year.



Daylight Entry Through Paramit Factory  
Roof Lights from Different Directions



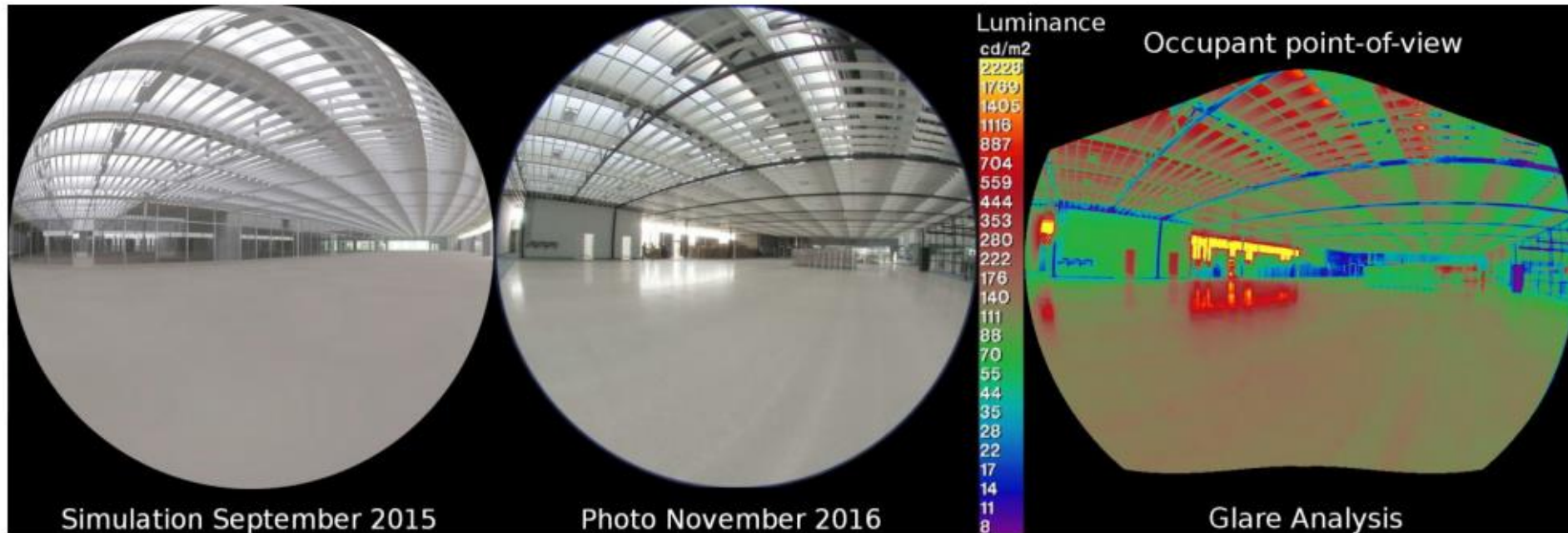
Raytrace simulation show that only low angle light (15-60° from horizontal) enters the roof light. Simulation and software by IEN Consultants



# Design Simulation = Photo

## DAYLIGHT without GLARE

Extensive annual hour-by-hour daylight simulations were undertaken to evaluate the daylight and glare levels. The skylight design was optimised, for example by moving them closer to each other, in order to achieve an evenly day-lit work environment without glare. The simulations and daylight measurements show that the factory floor achieves a daylight factor of 0.7-1.0%, with a measured lux level of 600-700 lux around 2 pm.



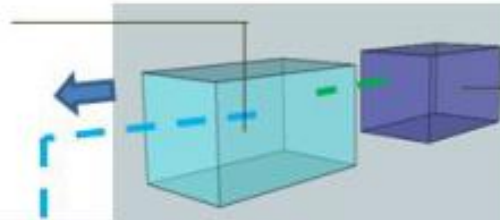
*Good correlation between simulated results and subsequent photo. Tropical glare formula, developed by IEN Consultants, applied to the project.*

# Active Design Features

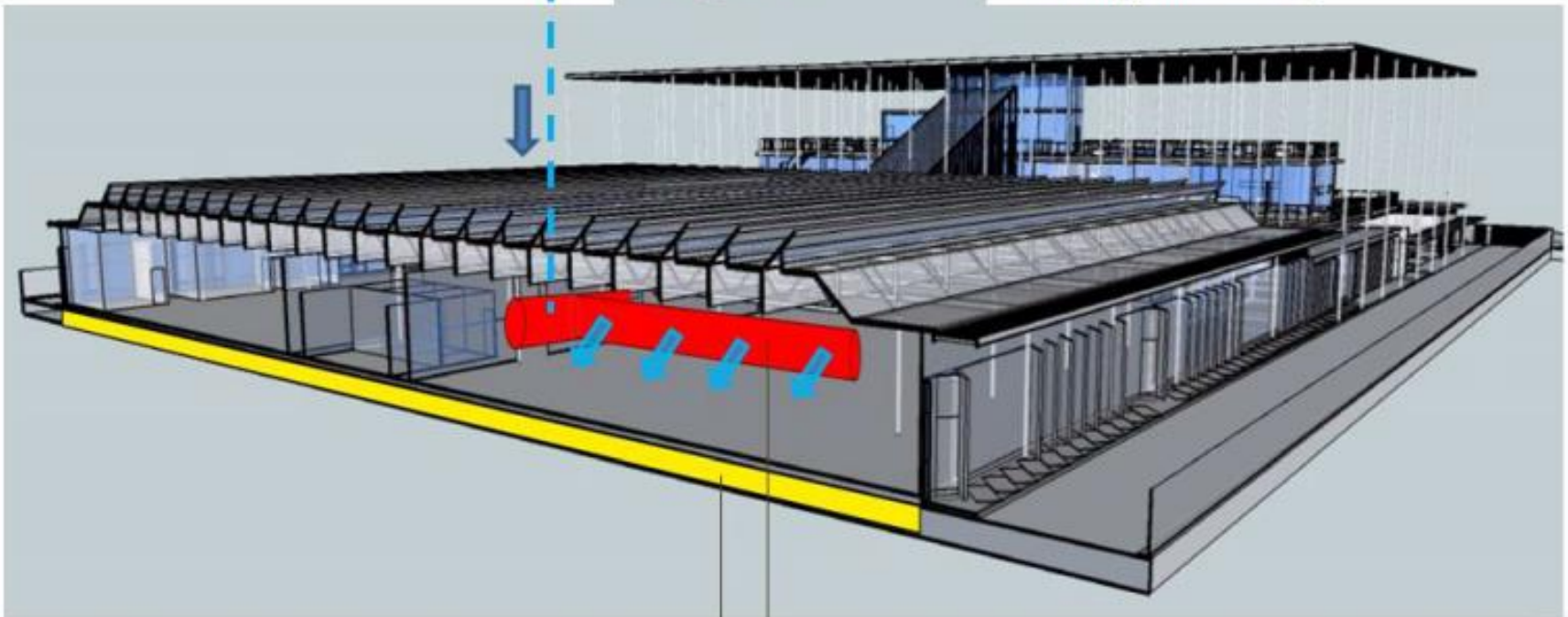
## ACTIVE DESIGN:

## Innovative Cooling System for Production Area

**Air Handling Unit** cools air to maintain room air temperature at a comfortable 24-25°C



**Dedicated Outdoor Air (DOAS)** units extract coolness from exhaust air as well dehumidify outdoor air maintain room humidity levels throughout the day



**Cool Floor Slab** - Cool water is circulated in embedded pipes within the floor to keep the floor continuously at a cool 20-22°C

**Cylindrical Fabric Air Supply Ducting** provides even air distribution minimizing cool spots, hot spots as well as draft below air grilles

# Energy Efficient Floor Slab Cooling

Chiller COP of 10. Supply water temperature 17°C



*Photo by Lin Ho*

**65 km of pipes in floor**



# View to Extensive Greenery



Photo by Lin Ho



# Shaded Green Roofs

usable during office hours

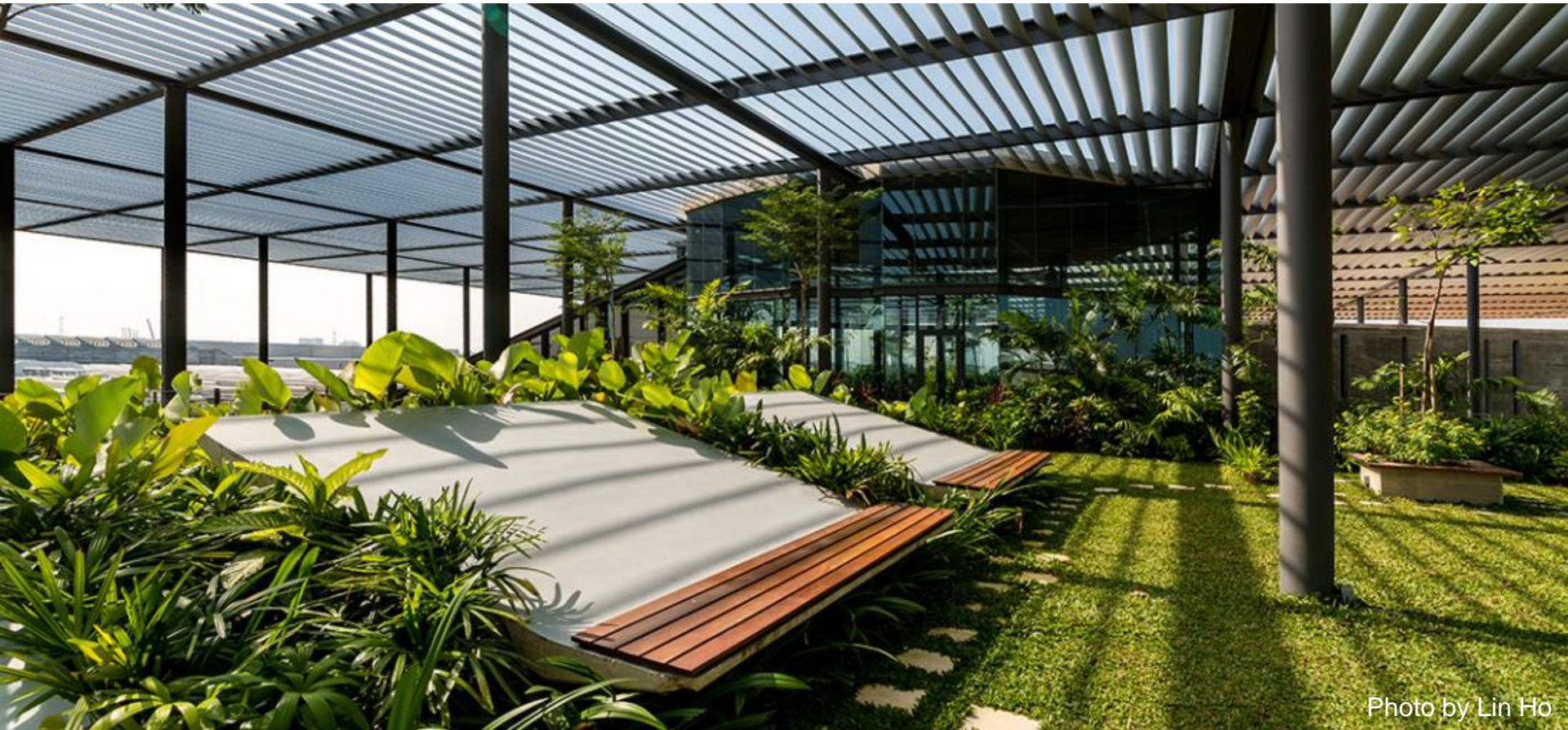


Photo by Lin Hö



# Canteen with outdoor section



Photo by Lin Ho



# Inside the factory (old factory)



Almost everybody has: **No view out & No daylight**

# Inside the factory (new factory)



Photo by Lin Ho

Almost everybody has: **View out & Daylight**



# 90% of Occupants prefer the New Factory to the Old Factory

Repies to anonymous survey question "What do you like about the building?":

- 1) Its the best place i worked.. The greenery around the factory is simply amazing.. It give us a peaceful feeling..
- 2) Very green, light and healthy
- 3) Give a balance and serene feel (able to reduce stress). Work place = 2nd HOME
- 4) I like the environment of this building that have been surround by tress. Comfortable. Outstanding from others building.
- 5) The beauty of the natural, de-stress while working



# Case study

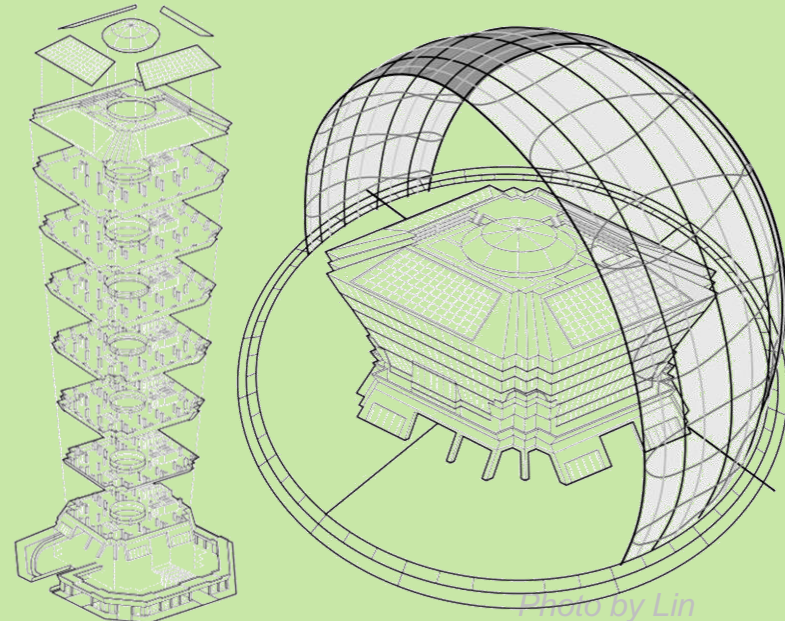
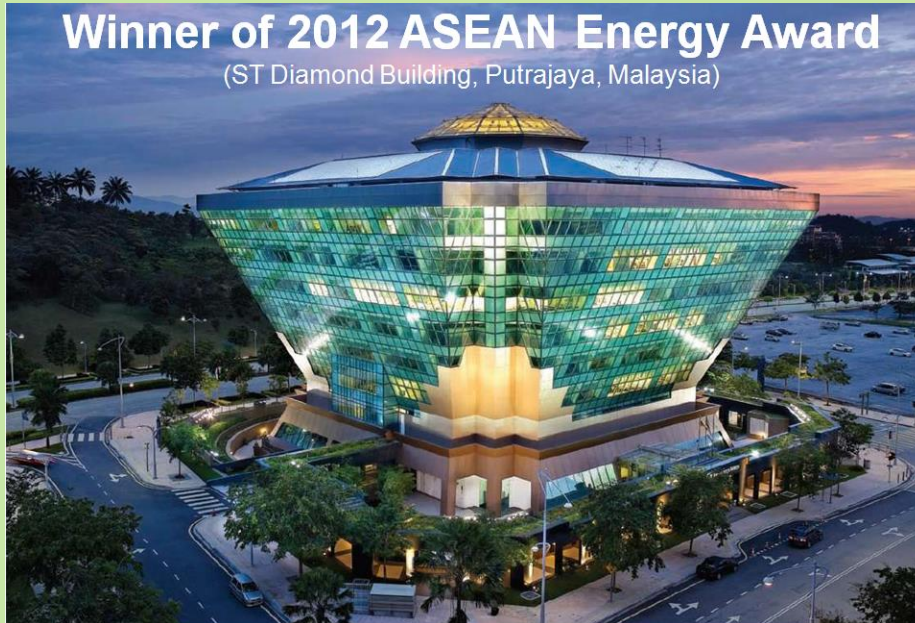


Photo by Lin Ho

Energy Efficient Office case study

## DIAMOND BUILDING (SURUHANGJAYA TENAGA, 2010)

Architects: Soontorn Boonyatikarn (Thailand)  
and NR Architect (Malaysia)  
Energy efficiency and sustainability: IEN Consultants

Mechanical & Electrical: Primetech Engineers  
Contractor: Putra Perdana Construction  
Client: Malaysian Energy Commission

# Similar design with vernacular buildings

Malaysia and Denmark's commitment to the field of

## Green Energy in Architecture

as well as in cooperation and capacity building within the field, can be illustrated by the mutually beneficial involvement of IEN Consultants with the development of this field in Malaysia over the years. IEN Consultants was originally a proprietorship established by a Danish Chief Technical Advisor involved in the identification of energy projects in Malaysia. When the company took on the LEO Building projects it gained recognition in Malaysia and IEN Consultants managed to build up a team of consultants, most of them Malaysian, who with their experience on the LEO Building, became known further afield. This helped gain further commissions on such projects as the Green Tech Building and what has become known as The Diamond Building in Putrajaya.

"Green Buildings" are perceived to be expensive, both because of the costs of employing the expertise necessary to develop and refine the building and system designs, and because of the relatively high capital costs of green technology items. It takes time for reduced operating costs, which come with reduced energy usage, to counterbalance the increased capital investment and this has been a significant brake on development worldwide. However, given that approximately 40% of worldwide carbon emissions come from buildings, it is clear that there is a need for the "greening" of buildings to

make a significant contribution to carbon reductions.

As a result much effort has gone into the dissemination of green ideas to the Malaysian building industry, including the idea that the advantages of reduction of whole life costs of buildings as opposed to just capital costs are worthwhile. The fact that some "green" input to building design in Malaysia has moved from a subsidised base, using for example Danish funding for the LEO Building and European Union funding for the Green Tech Office Building, to a fully Malaysia funded base in the case of the so-called "Diamond Building" indicates some success in changing attitudes to operating costs vs capital costs ascribed to "Green Buildings".

Improved energy efficiency is already recognised by the Malaysian government to be more important than mere certification under the Green Building Index (GBI) scheme. That scheme therefore carries tax and stamp duty benefits to encourage the real application of green ideas in the design and operation of buildings.

Beyond this, IEN Consultants is now involved with a UNDP funded project, with the Ministry of Works, to promote low carbon buildings in Malaysia. It is hoped, amongst other things that it will lead to a building code by 2015 specifying much lower carbon footprints even than the LEO Building or the Diamond Building.



Another major area of involvement was in

## Capacity Building for Malaysian Industry and Academia in EE Building design.

The objective of the scheme, which was implemented by the Ministry of Energy, Communications and Multimedia (now Ministry of Energy, Green Technology and Water), was to develop capacity in the optimisation of energy efficient building design. This was done through training sessions, seminars, specific analysis of existing buildings and design development of new buildings. A key partner in this endeavour was the Public Works Department (JKR) and there was close cooperation with Schools Division and Healthcare Division, so the lessons learned were comprehensive, and the dissemination of the results widespread.

The project produced reports outlining design strategies for new buildings, making lessons learned from the LEO Building described above available to practitioners and academics across Malaysia. The project also produced reports on "Energy Efficiency Promotion: Lessons Learned and Future Activities", and undertook an evaluation of JKR design standards.

The project certainly raised awareness and improved the country's knowledge base regarding energy efficiency in buildings and made recommendations to Ministry of Energy, Green Technology and Water and JKR to set up demonstration offices, a very successful example of which was in Wisma Damansara.

Result of many SIMULATIONS

Result of many GENERATIONS

Screendump from the book "The Co-operation" by DANIDA



# 1/3 Energy Consumption

3 year payback time

## Key Data

Gross Floor Area: 14,000sqm

Year of Completion: 2010

Building Energy Intensity: 69kWh/m<sup>2</sup>\*year

Total Construction Cost: RM60mil

Additional EE Cost: 3.2%

Payback Period: < 3years

IRR: 34% (based on 7year Lease Term)



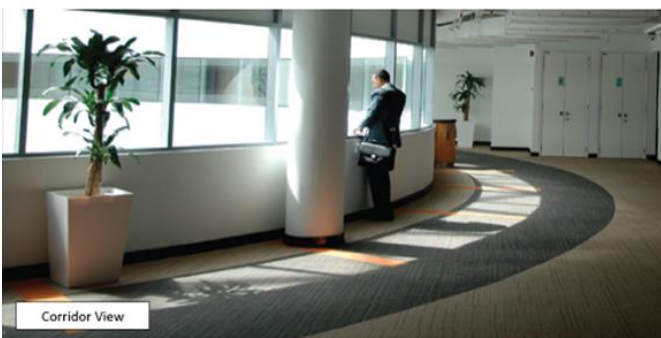
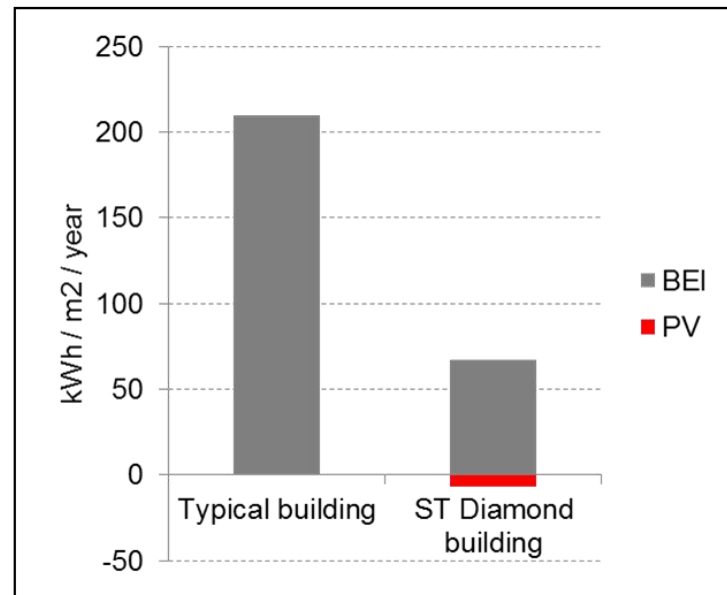
AWARD



2012  
ASEAN  
energy  
award  
**Winner**  
&



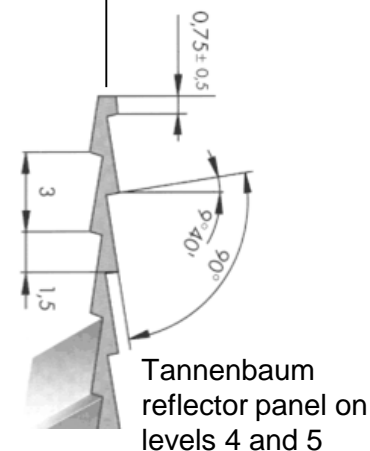
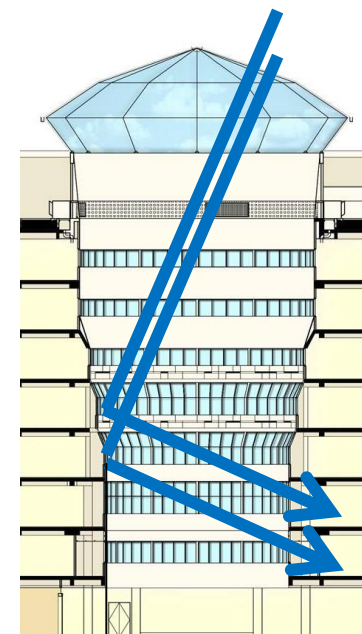
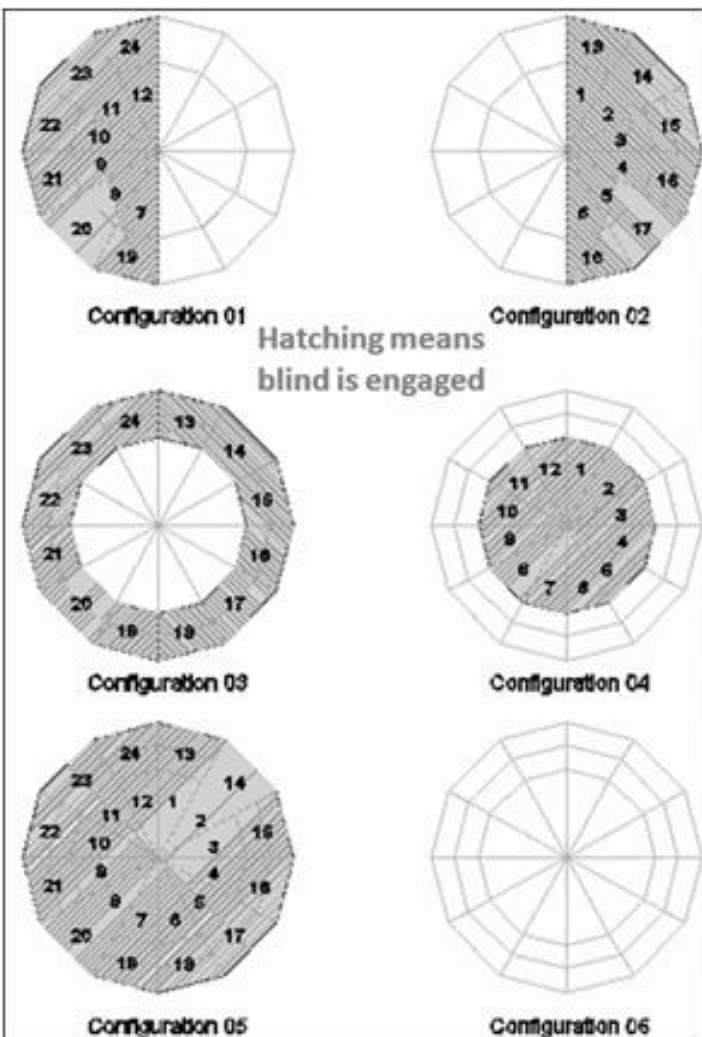
2013  
ASHRAE  
Technology  
Award  
(2nd place)







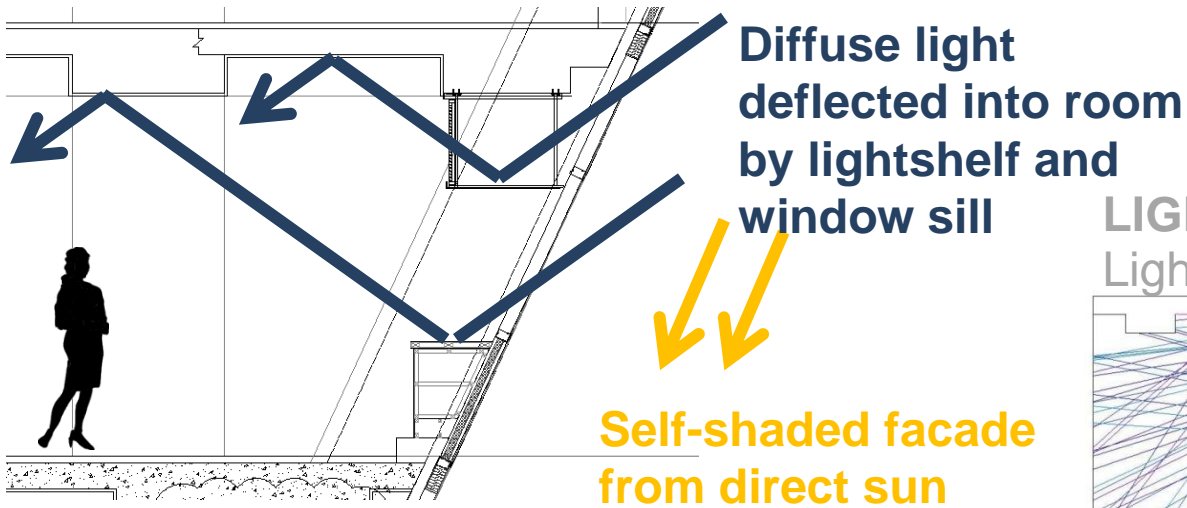




## Atrium Daylight Design

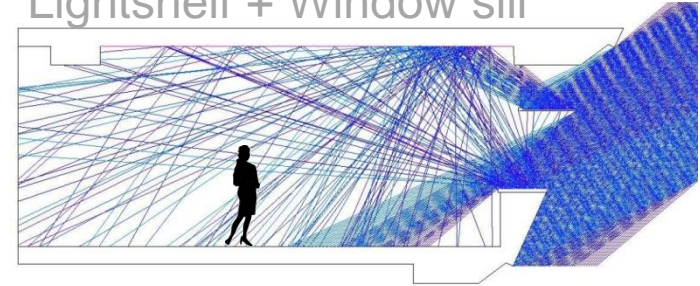
The atrium has been carefully designed optimize daylight utilization for each floor employing the combination of the following three strategies:

1. Automated blind with six different configuration to maintain the appropriate daylighting levels at all times. The blinds with 30% light transmittance are adjusted every 15 minutes and follow a three different control strategies for morning, mid-day and evening
2. The windows size becomes larger deeper into the atrium to cater for lower daylight levels
3. A band of Tannenbaum reflector panels are applied to 4<sup>th</sup> and 5<sup>th</sup> floor to deflect daylight across the atrium to 1<sup>st</sup> and 2<sup>nd</sup> floor where daylight levels are the lowest. The 'christmas tree' profile reflectors have an inclination of 10° and reflect about 85% of the light in semi-diffuse manner, hence, avoiding visual glare issues for the building occupants.

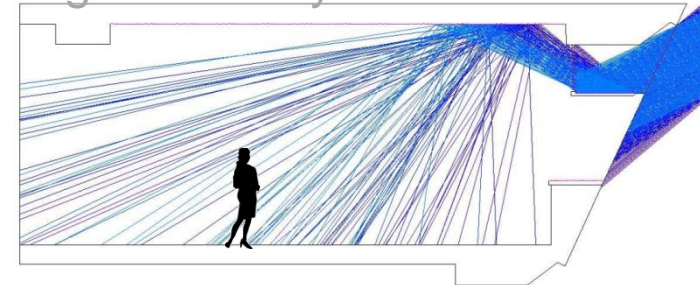


# FACADE

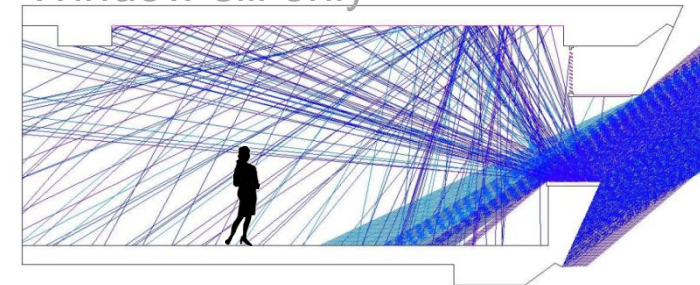
LIGHT REFLECTIONS FROM:  
Lightshelf + Window sill



Lightshelf only



Window sill only

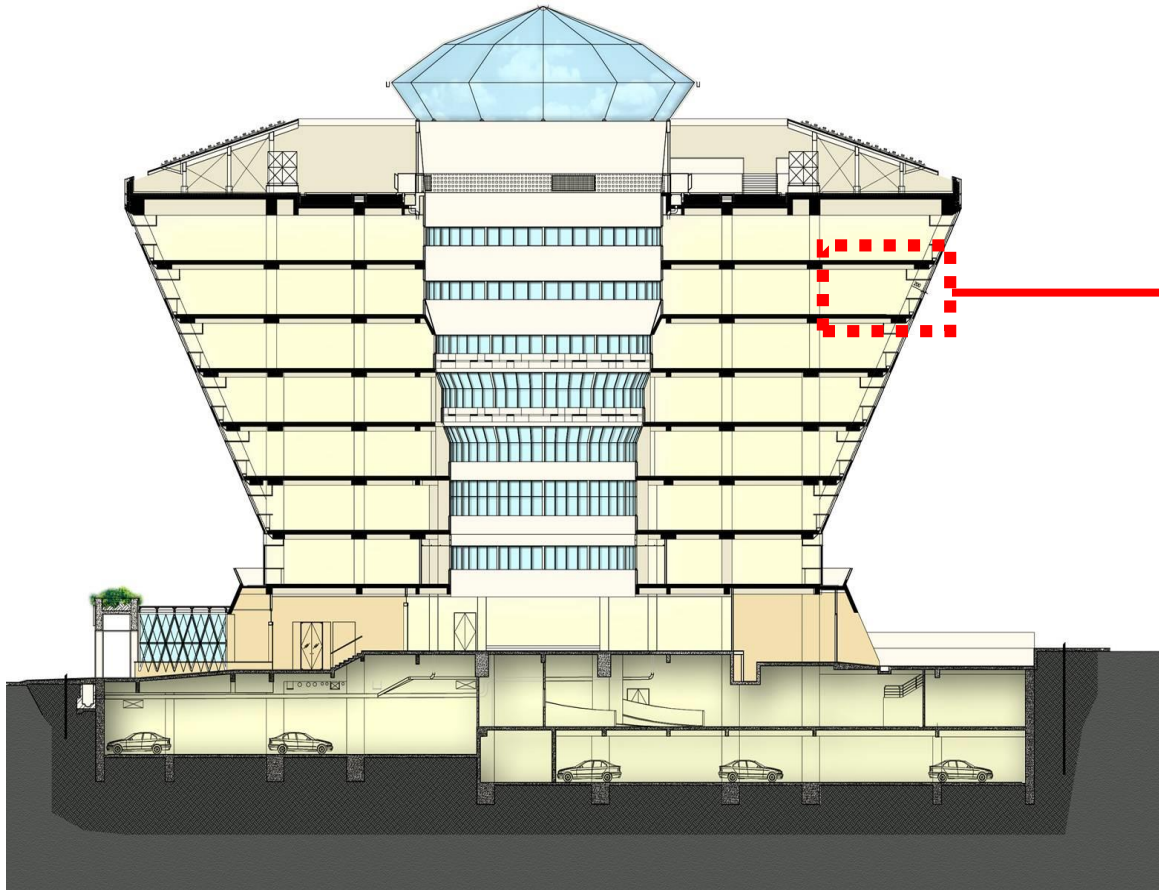


## Façade Daylight Design

The building is 50% daylight. The façade daylighting system consists of a mirror lightshelf and a white painted window sill. Both deflect daylight onto the white ceiling for improved daylight distribution until 5 meters from the façade + 2 additional meters of corridor space. Installed office lighting is 8.4 W/m<sup>2</sup>, but 1-year measurements show consumption of only **0.9 W/m<sup>2</sup>** showing high reliance on daylighting



# Day-Lighting- Office



Mirror  
lightshelf



Fixed  
blinds for  
glare  
control



Daylight  
reflected  
onto  
ceiling

# Floor Slab Cooling in Diamond Building

Floor slab cooling system embedded in RC slab

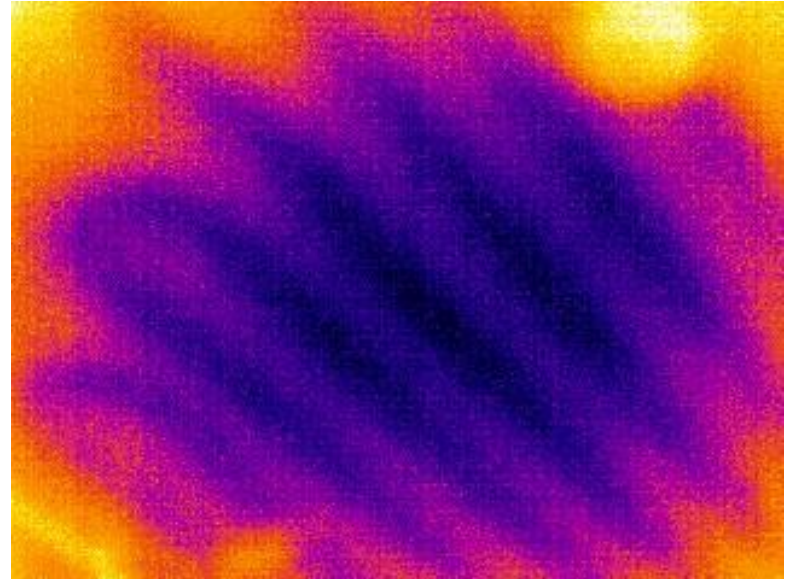
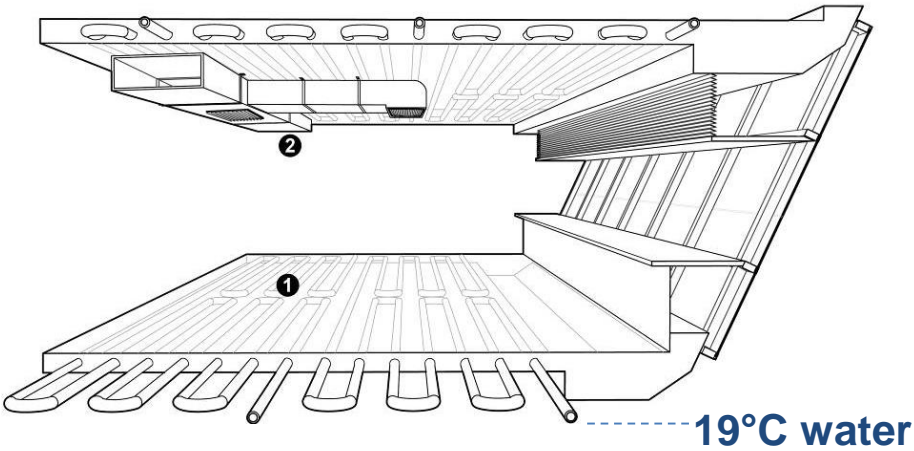
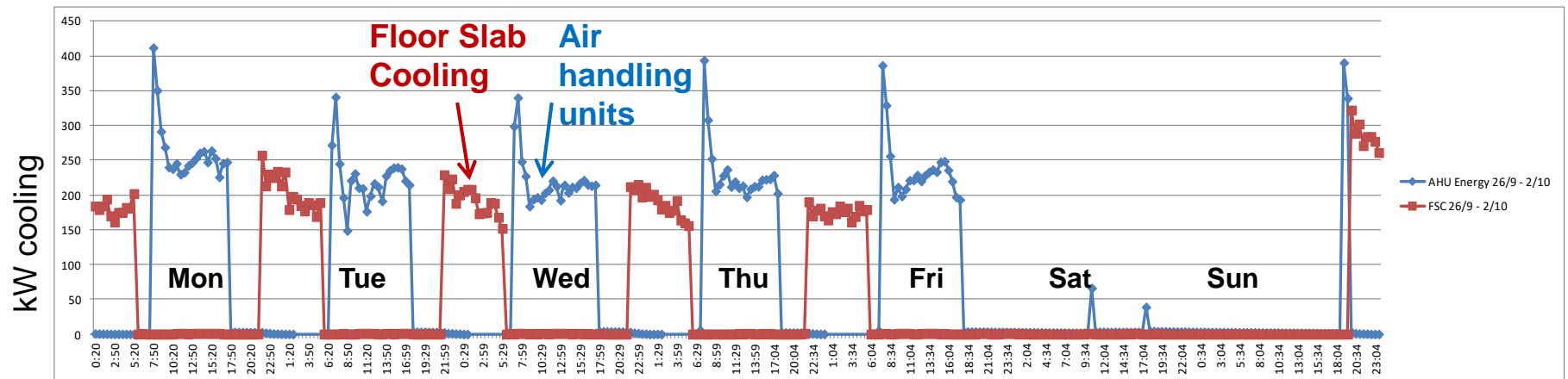


Illustration courtesy of:  
Greening Asia – Emerging Principles for Sustainable Architecture.  
Copyright: Nirmal Kishnani, 2012. Publisher: FuturArc

Thermographic image of floor slab cooling in ST Diamond  
Picture courtesy of: PS Soong, Pureaire





# Conclusions

after 20 years of green building consultancy in Malaysia

- 1. Green Building Design should not be an afterthought**
- 2. If done correctly, Green Buildings, can achieve:**
  - 50% energy savings or more
  - 60% water savings or more
  - 1-3% additional construction cost
  - 3 year payback (from utility bills)
- 3. Main benefit of Green Buildings is to improve human well-being, health and productivity, which significantly will reduce the already attractive payback time.**



EECCHI office retrofit

# Thank you



Gregers Reimann

Managing Director

IEN Consultants Sdn Bhd | Energy Efficient & Green Building Consultancy

[www.ien.com.my](http://www.ien.com.my) | [gregers@ien.com.my](mailto:gregers@ien.com.my) | +60122755630